



**Pratt & Whitney**

A United Technologies Company

MATERIALS CONTROL  
LABORATORY (MCL)

Supplier Authorization: P&W

MCL Form 625 A (Rev. 03/2010)

Issued: 07/15/1988

Revised: 01/07/2013

Supplier Name/Address: GKN Aerospace Norway AS  
P.O. Box 1004  
N-3601 Kongsberg  
Norway

Supplier Code: P&W 30937, 40550, 42760

**WARNING**

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**APPLIES TO: Pratt & Whitney Group**

**1. GENERAL**

- 1.1 Applicable commodities:
- |  |   |                                       |                                    |
|--|---|---------------------------------------|------------------------------------|
| <input type="checkbox"/> Bearings                      | <input type="checkbox"/> Castings                           | <input type="checkbox"/> Powders      | <input type="checkbox"/> Fasteners |
| <input type="checkbox"/> Mill                          | <input type="checkbox"/> Forgings                           | <input type="checkbox"/> Non-Metallic |                                    |
| <input checked="" type="checkbox"/> Special Processing | <input checked="" type="checkbox"/> Finished Parts/Assembly |                                       |                                    |
| <input type="checkbox"/> Distributor of bar and sheet  |   |                                       |                                    |
- 1.2 This authorization is applicable for Production and Experimental product to Pratt & Whitney (P&W) Large Commercial Engines/Large Military Engine (LCE/LME), and Pratt & Whitney Rocketdyne West Palm Beach (PWR-WPB).
- 1.3 This supplier has been authorized to operate under Pratt & Whitney (P&W) system of LABORATORY CONTROL AT SOURCE (LCS) with regard to testing and control of P&W specified materials and processes for orders placed by P&W (or by P&W subcontractors whose orders to supplier specify this system of control). Applicable controls are those outlined in P&W-MCL Manual Section F-17 and/or F-54 Addendum 17, with the modifications or additional requirements shown below.
- 1.4 By acceptance of the terms of this Authorization, supplier certifies that all items supplied there under will conform to applicable drawing and specification requirements except as specifically stated to the contrary by written notification through Purchasing to Manager, Supplier Metallurgical Control, MCL 114-47, Pratt & Whitney, East Hartford, CT 06108; Supervisor-MCL, 700-00, Pratt & Whitney Rocketdyne West Palm Beach, P.O. Box 109600, West Palm Beach, FL 33410-9600, as appropriate not later than the date of shipment. Objective evidence (as defined in P&W-MCL Manual Section F-Master) of conformance to each applicable drawing and specification requirement will be kept on file and available for examination.

**2. MODIFICATIONS:** None.

**3. ADDED REQUIREMENTS:**

- 3.1 This document authorizes GKN Aerospace Norway AS to utilize Teknologisk Institutt Laboratorietjenester AS (a separate company) for the following services:
- Laboratory testing.
  - Calibration.

Teknologisk Institutt Laboratorietjenester AS will operate to the terms listed in MCL Manual Section F-23 for all technical services provided to GKN Aerospace Norway AS. GKN Aerospace Norway may utilize the laboratory of GKN Aerospace Sweden as required.

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For purposes of this agreement, electronic facsimiles of signatures are considered acceptable. Signatures need not appear on the same page; more than one signature page may be present.

(GKN Aerospace Norway AS)



*GKN Aerospace Norway AS Continued:*

- 3.2 GKN Aerospace Norway AS is authorized to exclude testing for total solids when testing PWA 474, if diluted material is purchased.
- 3.3 GKN Aerospace Norway AS is authorized to test the PWA 11-15 induction stress relieve process of rewelded/reworked cases (P/N 4070343 and similar to GKN inspection Plan #161).

**4. NATURE OF CHANGE FOR THIS ISSUE:**

- Supplier name change from Volvo Aero Norge to GKN Aerospace Norway AS.
- Supplier Code 34319 removed
- Supplier Code 42760 added
- Additional Requirements previously listed under para. 2; Reformatting to now be reflected under para. 3.
- Statement regarding "Loose leaf type lab books" removed from current para. 3.1.
- Former para. 2.3 regarding performing furnace probe checks monthly removed, as AMS 2750 is currently followed for probe check frequency.

ACCEPTED FOR:	<u>GKN Aerospace Norway AS</u>	APPROVED BY:	<u>Karen Kick</u>	Date:	<u>1/8/13</u>
BY:	<u>Arly Soltvedt</u>		Karen Kick - Manager, P&W MCL – Quality & Standards		
TITLE:	<u>Quality Manager</u>		Laboratory		
DATE:	<u>29 May 2013</u>				
SIGNATURE:	<u>[Signature]</u>				

\*\*\*End of Document\*\*\*