

Audit program



Name / Organisation	
Contact person	
Audit address	
Certificate number	K...../01
Year	2019

Standard(s)	BRL-K21009/03 d.d. 2018-10-01
Scope of certification	Stationary, atmospheric, welded, single or double walled thermoplastic tanks for the above ground storage of chemicals.
Regulations	Kiwa-Regulations for Certification : 2017
Number of visits	2 to 5 visits each year depending on production

Standard requirements	Entrance	Frequency	Inspection visit 1	Inspection visit 2	Inspection visit 3	Inspection visit 4	Inspection visit 5
Documentation control (required by initial evaluation)	X	E.V.					
Implementation control (required by initial evaluation)	X	E.V.					
Organisation	X	By Change					
Engineering and design	X	E.V.					
Process requirements – incoming inspection	X	E.V.					
Process requirements – process control	X	E.V.					
Product control	X	E.V.					
Product with defects	X	1x/yr.					
Complaints	X	1x/yr.					
Internal transport and storage	X	1x/yr.					
Quality system requirements	X	E.V.					
Qualification of personnel & special processes	X	1x/yr.					
Calibration	X	1x/yr.					
Use of Kiwa logo's	X	1x/yr.					

E.V. = Every visit

Audit objectives

Kiwa will assess the following during the audit:

- the quality system and the quality manual correspond to the requirements of the Evaluation Guideline(s) and the established scope of the certificate;
- the quality system has been implemented properly in order to ensure compliance with the requirements of the applicable Evaluation Guideline;
- the defined processes and documentation of the quality system have been implemented;
- the quality system is functioning effectively;
- the results of the activities is in accordance with the requirements of the quality system.

Instructions for the auditor:

1. This form is **for internal use** and is required for each year and for each company.
2. In the scope indicate whether this form is applicable to single walled or double walled tanks or both.
3. In the space "Number of visits" the number of visits applicable for that year is to be filled in
4. After each audit the column for that audit has to be completed for that audit.
5. After the last audit in that year the completed form is to be sent to the relevant product manager.

NOTE: BRL-K21009 covers both single walled tanks (Section B) and double walled tanks (Section C). For companies certified to both sections at least 1 tank for each section is to be audited 1x in 3 years.