



## Product certificate K109660/03

Issued 2024-02-01

Replaces K109660/02

Page 1 of 3

### Uponor PE-Xa pipes

#### STATEMENT BY KIWA

With this product certificate, issued in accordance with the Kiwa Regulations for Certification, Kiwa declares that legitimate confidence exists that the products supplied by

### UPONOR GmbH

as specified in this product certificate and marked with the Kiwa®-mark in the manner as indicated in this product certificate may, on delivery, be relied upon to comply with Kiwa evaluation guideline **BRL-K17401 part A** "Flexible piping systems intended for transport of hot and cold drinking water" dated 16-04-2004, inclusive amendment sheet dated 08-01-2020.

Ron Scheepers  
Kiwa

*This product certificate is only valid in combination with a Kiwa certified plastics piping system.  
Advice: consult [www.kiwa.nl](http://www.kiwa.nl) in order to ensure that this certificate is still valid.*

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Certification process  
consists of initial and  
regular assessment of:

- quality system
- product

## Uponor PE-Xa pipes

## TECHNICAL SPECIFICATION

## Subject

Uponor PE-Xa pipes

## Product characteristics

The product complies to BRL K17401 Flexible piping systems intended for transport of hot and cold drinking water.

## Specification

The dimensions of the pipe in the table below are part of this certificate.

Nominal outside diameter (mm)	Wall thickness (mm)
20	2,8
25	3,5
32	4,4
40	5,5
50	6,9
63	8,6
75	10,3
90	12,3
110	15,1

Colour: natural

## Fitness for contact with drinking water

This product is approved on the basis of the requirements for hygienic aspects set in the "Regeling materialen en chemicaliën drink- en warm tapwatervoorziening" ("Materials and chemicals in the supply of drinking water and warm tap water Regulation" dated 01-07-2017; published in the Government

Gazette).

These hygienic aspects are based on two main criteria. The product shall permanently comply with:

- The product recipe approved during the assessment procedure. This recipe is not to be changed without prior approval by Kiwa according to the Kiwa approval procedure for the hygienic aspects;
- Specific product requirements for the hygienic aspects.



The recipe and specific product requirements are laid down in the for confidentiality reasons undisclosed 'appendix hygienic aspects' to this certificate.

## MARKING

The products shall be marked with the Kiwa-mark.

## Pipes

The minimum required marking on the pipes shall be:

- **KIWA**   \* + DH1/ 10 bar;
- material identification: PE-Xa;
- the build up of the pipe: PE-X;
- certificate number of accompanying technical approval-with-product certificate of the piping system;
- the manufacturer's name, trade name, system name or logo;
- nominal outside diameter and nominal wall thickness of the pipe in mm;
- production code.

The realization of the marks is as follows: clear, durable and indelible at intervals of not more than 2 meters.

\*) for smaller diameters permitted by Kiwa.

## Logistics

Production and assembly of the system is laid down in the annex of the certification agreement.

## Uponor PE-Xa pipes

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### APPLICATION AND USE

The products are designed for drinking water installations with a lifetime of 50 years at an operating temperature profile according to class DH1 of EN 253 or BRL K17401 and an allowable working pressure of maximum 8/10 bar.

### RECOMMENDATIONS FOR CUSTOMERS

Check at the time of delivery whether:

- the supplier has delivered in accordance with the agreement;
- the mark and the marking method are correct;
- the products show no visible defects as a result of transport etc.

If you should reject a product on the basis of the above, please contact:

- UPONOR GmbH

and, if necessary,

- Kiwa Nederland B.V.

Consult the supplier's processing guidelines for the proper storage and transport methods.