



Product certificate K13467/05

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Replaces K13467/04

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PE-X Pipes

STATEMENT BY KIWA

With this product certificate, issued in accordance with the Kiwa Regulations for Certification, Kiwa declares that legitimate confidence exists that the products supplied by

Hewing GmbH

as specified in this product certificate and marked with the Kiwa®-mark in the manner as indicated in this product certificate may, on delivery, be relied upon to comply with Kiwa evaluation guideline BRL-K536 D "Plastics piping systems of PE-X intended for transport of hot and cold drinking water" dated 15-12-2011 inclusive amendment sheet dated 10-03-2015.

Ronald Karel
Kiwa

*This product certificate is only valid in combination with a Kiwa certified plastics piping system.
Advice: consult www.kiwa.nl in order to ensure that this certificate is still valid.*

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Certification process
consists of initial and
regular assessment of:

- quality system
- product

PE-X Pipes

PRODUCT SPECIFICATION

PE-X pipes according to BRL-K 536 part D: Plastics piping systems of PE-X intended for the transport of cold and heated drinking water.

The pipe dimensions as indicated in the table below belong to this certificate.

PE-X

	8 bar 5 Layer pipe ¹⁾ Color: inside white outside white	10 bar 1 Layer pipe Color : natural	10 bar 5 layer pipe ²⁾ Color: inside natural outside silver
Nominal outside Diameter (mm)	Wall thickness (mm)		
12	1,8	1,8	-
16	2,0	2,2	2,2
20	2,3	2,8	2,8
25	2,8	3,5	-

- 1) Penta, Pexfit plus: 5 layer pipes PE-Xc / adhesive / EVOH / adhesive / PE-Xc
Pexfit Fosta: 5 layer pipes PE-X / adhesive / Al / adhesive / PE-X.
2) Teceflex : 5 layer pipes PE-Xc / adhesive / EVOH / adhesive / PE-Xc

Pro-PEX-5

	6 bar 5 Layer pipe
Nominal outside Diameter (mm)	Wall thickness (mm)
½" / 14,7	1,6
¾" / 21,0	2,05
1" / 27,3	2,3

Color: Beige inside / beige outside
Grey inside / grey outside

Fitness for contact with drinking water

This product is approved on the basis of the requirements for hygienic aspects set in the "Regeling materialen en chemicaliën drink- en warm tapwatervoorziening" ("Materials and chemicals in the supply of drinking water and warm tap water Regulation" dated 01-07-2017; published in the Government Gazette).


These hygienic aspects are based on two main criteria. The product shall permanently comply with:

- The product recipe approved during the assessment procedure. This recipe is not to be changed without prior approval by Kiwa according to the Kiwa approval procedure for the hygienic aspects;
- Specific product requirements for the hygienic aspects.

The recipe and specific product requirements are laid down in the for confidentiality reasons undisclosed 'appendix hygienic aspects' to this certificate.

MARKING

The minimum required marking on the pipes shall be:

- **KIWA**  + class 2/ 10, 8 or 6 bar;
- manufacturer's name, trade name, system name or certificate number of accompanying technical approval (system)certificate;
- material identification: PE-Xc;
- the build up of the pipe: PE-Xc/EVOH (Al)/PE-Xc (for 5 layer pipes) or PE-Xc (for 1 layer pipes);
- nominal outside diameter and nominal wall thickness in mm;
- production code.

Location of the marks: on every pipe at intervals of not more than 2 m.

The realization of the marks is as follows: durable and indelible.

PE-X Pipes

LOGISTICS

Production and assembly of the system is laid down in the annex of the certification agreement.

APPLICATION AND USE

The piping system is intended to be used for the transport of cold and hot drinking water according to a temperature profile class 2 of ISO 10508 and an allowable working pressure of maximum 6, 8 or 10 bar.

RECOMMENDATIONS FOR CUSTOMERS

Check at the time of delivery whether:

- the supplier has delivered in accordance with the agreement;
- the mark and the marking method are correct;
- the products show no visible defects as a result of transport etc.

If you should reject a product on the basis of the above, please contact:

- Hewing GmbH
- and, if necessary,
- Kiwa Nederland B.V.

Consult the supplier's processing guidelines for the proper storage and transport methods.