# **Product certificate** K5141/05



Issued

2017-03-01

Replaces

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# **PE-X pipes**

### STATEMENT BY KIWA

With this product certificate, issued in accordance with the Kiwa Regulations for Product Certification, Kiwa declares that legitimate confidence exists that the products supplied by

# **Uponor GmbH**

as specified in this product certificate and marked with the Kiwa®-mark in the manner as indicated in this product certificate may, on delivery, be relied upon to comply with Kiwa evaluation guideline BRL-K536 D "Plastics piping systems of PE-X intended for transport of hot and cold drinking water" dated 15-12-2011 inclusive amendment sheet dated 10-03-2015.

Luc Leroy

Kiwa

This product certificate is only valid in combination with a Kiwa certified plastics piping system.

Advice: consult www.kiwa.nl in order to ensure that this certificate is still valid.

#### Kiwa Nederland B.V.

Sir Winston Churchilllaan 273 Postbus 70 2280 AB RIJSWIJK

The Netherlands

Tel. +31 88 998 44 00 Fax +31 88 998 44 20 info@kiwa.nl

www.kiwa.nl

RVA C 002



### Supplier

Uponor GmbH Uponor AB Industriestrasse 56 97437 HASSFURT P.O. Box 101 SE-730 61 VIRSBO

Germany T +49 9521 690 786 +49 9521 690 9791 info.de@uponor.com www.uponor.com

Producer

+46 223 380 00 +46 223 381 05

> **Certification process** consists of initial and regular assessment of:

- quality system
- product

**PE-X** pipes

## PRODUCT SPECIFICATION

PE-Xa pipes according to BRL-K 536 part D: Plastics piping systems of PE-X intended for the transport of cold and heated drinking water.

The pipe dimensions as indicated in the table below belong to this certificate.

Mono layer PE-Xa Color: natural		4- layer PE-Xa/adhesive/EVOH/adhesive Color: white	
Nominal outside Diameter (mm)	Wall thickness (mm)	Nominal outside Diameter (mm)	Wall thickness (mm)
16	2.2	12	1.7
20	2.8		
25	3.5		
32	4.4		
40	5.5		
50	6.9		
63	8.6		
75	10.3		-
90	12.3		-
110	15.1		

#### Fitness for contact with drinking water

This product is approved on the basis of the requirements for hygienic aspects set in the "Regeling materialen en chemicaliën drink- en warm tapwatervoorziening" ("Materials and chemicals in the supply of drinking water and warm tap water Regulation"; published in the Government Gazette).

These hygienic aspects are based on two main criteria. The product shall permanently comply with:

- The product recipe approved during the assessment procedure. This recipe is not to be changed without prior approval by Kiwa
  according to the Kiwa approval procedure for the hygienic aspects;
- · Specific product requirements for the hygienic aspects.

The recipe and specific product requirements are laid down in the for confidentiality reasons undisclosed 'appendix hygienic aspects' to this certificate.

## **MARKING**

The products are marked with the Kiwa-mark.

### **Pipes**

The minimum required marking on the pipes shall be:

- the manufacturer's name, trade name, system name, logo or certificate number of accompanying technical approval (system)certificate;
- material identification: PE-Xa;
- the build up of the pipe; PE-Xa or PE-Xa/EVOH;
- nominal outside diameter and nominal wall thickness of the pipe in mm;
- production code.

Location of the marks: on every pipe at intervals of not more than 2 m.

The realization of the marks is as follows: clear durable and indelible.

\*) for smaller diameters permitted by Kiwa.

### **LOGISTICS**

Production and assembly of the system is laid down in the annex of the certification agreement.

# PE-X pipes

## **APPLICATION AND USE**

The piping system is intended to be used for the transport of cold and hot drinking water according to a temperature profile class 2 of ISO 10508 and an allowable working pressure of maximum 10 bar.

## **RECOMMENDATIONS FOR CUSTOMERS**

Check at the time of delivery whether:

- the supplier has delivered in accordance with the agreement;
- the mark and the marking method are correct;
- the products show no visible defects as a result of transport etc.

If you should reject a product on the basis of the above, please contact:

• Uponor GmbH

and, if necessary,

• Kiwa Nederland B.V.

Consult the supplier's processing guidelines for the proper storage and transport methods.