

Certificate



Certification process consists of initial and regular assessment of:

- quality system
- product

PE-X pipes

PRODUCT SPECIFICATION

PE-Xa pipes according to BRL-K 536 part D: Plastics piping systems of PE-X intended for the transport of cold and heated drinking water.

The pipe dimensions as indicated in the table below belong to this certificate.

Mono layer PE-Xa Color: natural		4- layer PE-Xa/adhesive/EVOH/adhesive Color: white	
Nominal outside Diameter (mm)	Wall thickness (mm)	Nominal outside Diameter (mm)	Wall thickness (mm)
16	2.2	12	1.7
20	2.8		
25	3.5		
32	4.4		
40	5.5		
50	6.9		
63	8.6		
75	10.3		
90	12.3		
110	15.1		

Fitness for contact with drinking water

This product is approved on the basis of the requirements for hygienic aspects set in the "Regeling materialen en chemicaliën drink- en warm tapwatervoorziening" ("Materials and chemicals in the supply of drinking water and warm tap water Regulation"; published in the Government Gazette).

These hygienic aspects are based on two main criteria. The product shall permanently comply with:

- The product recipe approved during the assessment procedure. This recipe is not to be changed without prior approval by Kiwa according to the Kiwa approval procedure for the hygienic aspects;
- Specific product requirements for the hygienic aspects.



The recipe and specific product requirements are laid down in the for confidentiality reasons undisclosed 'appendix hygienic aspects' to this certificate.

MARKING

The products are marked with the Kiwa-mark.

Pipes

The minimum required marking on the pipes shall be:

- **KIWA**  or  * + Class 2 / 10 bar;
- the manufacturer's name, trade name, system name, logo or certificate number of accompanying technical approval (system)certificate;
- material identification: PE-Xa;
- the build up of the pipe; PE-Xa or PE-Xa/EVOH;
- nominal outside diameter and nominal wall thickness of the pipe in mm;
- production code.

Location of the marks: on every pipe at intervals of not more than 2 m.

The realization of the marks is as follows: clear durable and indelible.

*) for smaller diameters permitted by Kiwa.

LOGISTICS

Production and assembly of the system is laid down in the annex of the certification agreement.

PE-X pipes

APPLICATION AND USE

The piping system is intended to be used for the transport of cold and hot drinking water according to a temperature profile class 2 of ISO 10508 and an allowable working pressure of maximum 10 bar.

RECOMMENDATIONS FOR CUSTOMERS

Check at the time of delivery whether:

- the supplier has delivered in accordance with the agreement;
- the mark and the marking method are correct;
- the products show no visible defects as a result of transport etc.

If you should reject a product on the basis of the above, please contact:

- Uponor GmbH
- and, if necessary,
- Kiwa Nederland B.V.

Consult the supplier's processing guidelines for the proper storage and transport methods.