

Technical-approval-with-product certificate **K5173/07**

Issued 2021-11-15

Replaces K5173/06

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Uponor Q&E system

STATEMENT BY KIWA

With this technical-approval-with-product certificate, issued in accordance with the Kiwa Regulations for Certification, Kiwa declares that legitimate confidence exists that the products supplied by

UPONOR GmbH

as specified in this technical-approval-with-product certificate and marked with the Kiwa®-mark in the manner as indicated in this product certificate may, on delivery, be relied upon to comply with Kiwa evaluation guideline **BRL-K536 D** "Kunststoffleidingsystemen van PE-X voor het transport van warm en koud drinkwater" dated 15-12-2011 inclusive amendment sheet dated 1-03-2015.

Within the framework of this technical-approval-with-product certificate Kiwa does not impose any inspections with regard to the production of other parts of the (product), nor the manufacturing of the (product) itself.

Ron Scheepers
Kiwa

Publication of this certificate is allowed.

Advice: consult www.kiwa.nl in order to ensure that this certificate is still valid.

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**Certification process
consists of initial and
regular assessment of:**

- quality system
- product

Uponor Q&E system

TECHNICAL SPECIFICATION

Subject

Uponor Q&E system

Product characteristics

The product complies to BRL K536-D Kunststofleidingsystemen van PE-X voor het transport van warm en koud drinkwater.

The system consists of:

- pipe: Mono layer PE-Xa manufactured by Uponor GmbH (certificate K5141);
- pipe: 4 layer PE-Xa/EVOH white manufactured by Uponor GmbH (certificate K5141);
- fittings: metal fittings with a plastic sleeve (Quick & Easy) manufactured by Uponor GmbH (certificate K6434);
- fittings: PPSU fittings with a plastic sleeve (Quick & Easy) manufactured by Uponor GmbH (certificate K46002);
- corrugated protection pipe manufactured by Uponor GmbH (certificate K23021).

Specification

The dimensions of the pipe in the table below are part of this certificate.

Mono layer PE-Xa Colour: natural			
Nominal outside Diameter (mm)	Wall thickness (mm)	Metal Q&E fitting	PPSU Q&E fitting
16	2,2	X	X
20	2,8	X	X
25	3,5	X	X
32	4,4	X	X

4- layer PE-Xa/adhesive/EVOH/adhesive (CombiPEX) Colour: white			
Nominal outside Diameter (mm)	Wall thickness (mm)	Metal Q&E fitting	PPSU Q&E fitting
12	1.7	X	-

Fitness for contact with drinking water



The pipes and fittings used in this system are approved on the basis of the requirements for hygienic aspects set in the "Regeling materialen en chemicaliën drink- en warm tapwatervoorziening" dated 01-07-2017; ("Materials and chemicals in the supply of drinking water and warm tap water Regulation"; published in the Government Gazette). The criteria for these hygienic aspects are recorded in the respective product certificates.

MARKING

The products shall be marked with the Kiwa-mark.

Pipes

The minimum required marking on the pipes shall be:

- **KIWA**  or  * + class 2 / 10 bar;
- material identification: PE-Xa;
- the build up of the pipe; PE-Xa or PE-Xa/EVOH;
- certificate number of accompanying technical approval-with-product certificate of the piping system;
- the manufacturer's name, trade name, system name or logo;
- nominal outside diameter in mm;
- nominal wall thickness of the pipe in mm;
- production code.





Uponor Q&E system

The realization of the marks is as follows: clearly, durable and indelible at intervals of not more than 2 meters.

*) for smaller diameters permitted by Kiwa.

Fittings


The minimum required marking on the fittings shall be:

- **KIWA**  or on small products  or  or **KK** * or **KK** * (if not possible **KIWA**  only on the smallest packaging unit)**;
- the manufacturer's name, trade name or logo;
- nominal outside diameter of the corresponding pipe;
- production code.

Location of the marks: on every fitting.

The realization of the marks is as follows: clearly, durable and indelible.

The smallest packaging unit of the fittings are provided with at least the following information:

- **KIWA** 
- certificate number of the accompanying technical approval-with-product certificate of the piping system, according the marking of the belonging pipe;
- the manufacturer's name, trade name, system name or logo;
- material identification if the fitting body is made of plastics;
- nominal outside diameter and nominal wall thickness of the corresponding pipe in mm.

Location of the marks: on every package.

The realization of the marks is as follows: clearly, durable and indelible on every packaging.

*) for small fittings marking with only KK is permitted.

***) only after approval by Kiwa.

Protection pipes

The minimum required marking on the protection pipes shall be:

- Kiwa (or Kiwa® word mark);
- the manufacturer's name, trade name, certificate number of the protection pipe or the certificate number of the belonging technical approval (system) certificate.

The realization of the marks is as follows: clearly and indelible at intervals of not more than 2,5 m.

LOGISTICS

Production and assembly of the system is laid down in the annex of the certification agreement.

APPLICATION AND USE

The medium pipes and fittings are designed for drinking water installations with a lifetime of 50 years at an operating temperature profile according to class 2 of NEN-ISO 10508 and an allowable working pressure of maximum 10 bar.

The corrugated protection pipes are used to avoid growth of algae in the drinking water by sunlight

RECOMMENDATIONS FOR CUSTOMERS

Check at the time of delivery whether:

- the supplier has delivered in accordance with the agreement;
- the mark and the marking method are correct;
- the products show no visible defects as a result of transport etc.

If you should reject a product on the basis of the above, please contact:

- UPONOR GmbH
- and, if necessary,
- Kiwa Nederland B.V.

Consult the supplier's processing guidelines for the proper storage, transport and processing methods.