



Technical-approval-with-product certificate **K90277/04**

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Replaces K90277/03

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Viega Smartpress PE-Xc/AL/PE-Xc Piping System

STATEMENT BY KIWA

With this technical approval-with-product certificate, issued in accordance with the Kiwa Regulations for Certification, Kiwa declares that legitimate confidence exists that the products supplied by

Viega GmbH & Co. KG

as specified in this technical approval-with-product certificate and marked with the Kiwa®-mark in the manner as indicated in this technical approval-with-product certificate may, on delivery, be relied upon to comply with Kiwa evaluation guideline BRL-K536 E "Plastic piping systems of PE-X/Al intended for transport of hot and cold drinking water" dated 15-12-2011 inclusive amendment sheet dated 13-03-2018.

Within the framework of this technical approval-with-product certificate Kiwa does not impose any inspections with regard to the production of other parts of the plastics piping system, nor the manufacturing of the plastics piping system itself.

Ron Scheepers
Kiwa

Publication of this certificate is allowed.

Advice: consult www.kiwa.nl in order to ensure that this certificate is still valid.

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**Certification process
consists of initial and
regular assessment of:**

- quality system
- product

Viega Smartpress PE-Xc/AL/PE-Xc Piping System

TECHNICAL SPECIFICATION

Subject

Viega Smartpress PE-Xc/AL/PE-Xc Piping System.

Product characteristics

The product complies to BRL K536-E Plastics piping systems of PE-X/Al intended for transport of hot and cold drinking water.

The system consists of:

- PE-X/Al Pipes (16-32 mm) manufactured by Viega GmbH & Co. KG. (certificate K53876);
- PE-X/Al Pipes (40-63 mm) manufactured by Becker Plastics GmbH (certificate K12846);
- PPSU fittings (16-25 mm) manufactured by Viega GmbH & Co. KG (certificate K50352);
- Gun metal and stainless steel Smartpress fittings (16-63 mm) manufactured by Viega GmbH & Co. KG. (certificate K21482).

Specification

The dimensions of the pipe in the table below are part of this certificate.

Nominal outside diameter (mm)	Wall thickness (mm)	Wall thickness aluminum layer (mm)
16	2,0	0,2
20	2,3	0,2
25	2,8	0,3
32	3,2	0,3
40	3,5	0,6
50	4,0	0,6
63	4,5	0,8

Colour:

- pipes:
 - diameter 16 mm – 25 mm: naturel inside / white outside;
 - diameter 32 mm – 63 mm: black inside / white outside.
- fittings
 - PPSU press: grey;
 - metal press: bronze or silver with PPSU support body in black.

Fitness for contact with drinking water



The pipes and fittings used in this system are approved on the basis of the requirements for hygienic aspects set in the "Regeling materialen en chemicaliën drink- en warm tapwatervoorziening" ("Materials and chemicals in the supply of drinking water and warm tap water Regulation"; dated 01-07-2017; published in the Government Gazette). The criteria for these hygienic aspects are recorded in the respective product certificates.

MARKING

The products shall be marked with the Kiwa-mark.

Pipes

The minimum required marking on the pipes shall be:





- **KIWA**  or  * + class 2/ 10 bar;
- material identification: PE-Xc;
- the build up of the pipe: PE-Xc/Al/PE-Xc;
- certificate number of accompanying technical approval-with-product certificate of the piping system;
- the manufacturer's name, trade name, system name or logo;
- nominal outside diameter in mm;
- nominal wall thickness of the pipe in mm;
- production code.

The realization of the marks is as follows: clearly, durable and indelible at intervals of not more than 2 meters.

Viega Smartpress PE-Xc/AL/PE-Xc Piping System

Fittings


The minimum required marking on the fittings shall be:

- **KIWA**  or on small products  or  or **KK** * or **KK** * (if not possible **KIWA**  only on the smallest packaging unit)**;
- the manufacturer's name, trade name or logo;
- nominal outside diameter of the corresponding pipe;
- production code.

Location of the marks: on every fitting.

The realization of the marks is as follows: clearly, durable and indelible.

The smallest packaging unit of the fittings are provided with at least the following information:

- **KIWA** 
- certificate number of the accompanying technical approval-with-product certificate of the piping system, according the marking of the belonging pipe;
- the manufacturer's name, trade name, system name or logo;
- material identification if the fitting body is made of plastics;
- nominal outside diameter and nominal wall thickness of the corresponding pipe in mm.

Location of the marks: on every package.

The realization of the marks is as follows: clearly, durable and indelible on every packaging.

LOGISTICS

Production and assembly of the system is laid down in the annex of the certification agreement.

APPLICATION AND USE

The piping system is intended to be used for the transport of cold and hot drinking water at an operating temperature profile according to class 2 of NEN-ISO 10508 and an allowable working pressure of maximum 10 bar.

RECOMMENDATIONS FOR CUSTOMERS

Check at the time of delivery whether:

- the supplier has delivered in accordance with the agreement;
- the mark and the marking method are correct;
- the products show no visible defects as a result of transport etc.

If you should reject a product on the basis of the above, please contact:

- Viega GmbH & Co. KG

and, if necessary,

- Kiwa Nederland B.V.

Consult the supplier's processing guidelines for the proper storage, transport and processing methods.