



KOMO®

Technical approval-with-product certificate  
**K92049/06**



Issued	2022-10-01	Replaces	K92049/05
Valid until	Indefinite	Dated	2021-08-15
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KE-KELIT KELOX Multilayer Piping System  
**KE KELIT GmbH**

STATEMENT BY KIWA

This technical approval-with-product certificate on the basis of BRL 5611 Plastics piping systems of PE-RT/Al intended for heating installations: radiator connections issued on 25 October 2016 by Kiwa, in accordance with the Kiwa Regulation for Certification.

The quality system and the product characteristics belonging to the KE KELIT KELOX Multilayer Piping System are checked periodically and the performance of the KE KELIT KELOX Multilayer Piping System in the application as floor heating is assessed. The basic principles for the assessment are checked periodically.

Based on this Kiwa declares that:

- legitimate confidence exists that the by the holder of the technical approval- with-product certificate delivered KE KELIT KELOX Multilayer Piping System comply with:
  - the technical specifications as laid down in this technical approval-with-product certificate;
  - the product requirements as laid down in this technical approval-with-product certificate, provided that they have been marked the KE KELIT KELOX Multilayer Piping System with the KOMO®-mark in the manner as indicated in this technical approval-with-product certificate;
- the KE KELIT KELOX Multilayer Piping System provides the performances as described in this KOMO technical approval-with-product certificate, provided that:
  - the application conditions and technical specifications as described in this KOMO approval-with-product certificate are met;
  - the manufacturing takes place according to the processing methods as laid down in this technical approval-with-product certificate.

Within the framework of this KOMO technical approval-with-product certificate there is no inspections with regard to the production of other parts of the KE KELIT KELOX Multilayer Piping System or the processing of the KE KELIT KELOX Multilayer Piping System.

Ron Scheepers  
Kiwa

*This technical approval-with-product certificate is also included on the KOMO foundation websites: [www.komo.nl](http://www.komo.nl) and [www.komo-online.nl](http://www.komo-online.nl).*

*Users of technical approval-with-product certificate is advised to check whether it is still valid. For this purpose consult the website of Kiwa: [www.kiwa.nl](http://www.kiwa.nl).*

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**Assessed is:**

- Quality system
- Product
- Performance in the application

Periodic control

## KE-KELIT KELOX Multilayer Piping System

### TECHNICAL SPECIFICATION

#### Subject

KE-KELIT KELOX Multilayer Piping System

#### Product characteristics

The product complies to BRL 5611 Plastics piping systems of PE-RT/Al intended for heating installations: radiator connections.

The system consists of:

- PE-RT/Al pipes (d16 – d75 mm) manufactured by WRW Pipes GmbH (certificate K42332);
- PERT/Al pipes (d16, d20, d25 and d32) manufactured by Maincor Rohrsysteme GmbH & Co.KG (certificate K106169);
- PERT/Al pipes (d40, d50 and d63) manufactured by Becker Plastics GmbH (certificate K44814);
- Multicapas metal brass press and push fittings manufactured by KE KELIT GmbH (certificate K91989);
- KELOX PROtec PPSU push fittings (16, 20 and 25 mm) and KELOX KWX PPSU press fittings (16, 20, 25, 26 and 32mm), manufactured by KE KELIT GmbH (certificate K92053);
- Corrugated protection pipes manufactured by MAINCOR Rohrsysteme GmbH & Co KG (certificate K11408).

#### Specification

The dimensions of the pipe in combination with the KELOX PROtec PPSU and brass fittings according to the table below are part of this certificate.

Nominal outside Diameter (mm)	Wall thickness (mm)	WRW pipes Wall thickness Aluminium (mm)	Maincor pipes Wall thickness Aluminium (mm)	Becker pipes Wall thickness Aluminium (mm)
16	2,0	0,20	0,20	-
20	2,25	0,24	0,22	-
25	2,5	0,30	0,30	-
32	3,0	0,35	0,33	-
40	4,0	0,5	-	0,6
50	4,5	0,5	-	0,6
63	6,0	0,5	-	0,8
75	7,5	0,5	-	-

Colour:

- PE-RT/Al pipes (d16 - d75): transparent inside / white or blue outside
- PE-RT/Al pipes (d16, d20, d25 and d32): transparent inside / white outside;
- PE-RT/Al pipes (d40, d50 and d63): transparent inside / white outside;
- Metal press fittings 16 – 75 mm: grey;
- Metal push fittings 16-20-25-32 mm: grey;
- KELOX PROtec PPSU push fittings 16-20-25 mm: natural / beige.

The connection of the brass press fittings is made with a special compression tool (press contour U).

## KE-KELIT KELOX Multilayer Piping System

The dimensions of the pipe in combination with the KELOX KWX PPSU press fittings according to the table below are part of this certificate.

Nominal outside Diameter (mm)	Wall thickness (mm)	WRW pipes Wall thickness Aluminium (mm)	Maincor pipes Wall thickness Aluminium (mm)
16	2,0	0,20	0,20
20	2,25	0,24	0,22
25	2,5	0,30	0,30
32	3,0	0,35	0,33
40	3,5	0,5	-

Colour:

- PE-RT/Al pipes: white inside / white outside;
- KELOX KWX PPSU press fittings: natural / beige.

Remarks:

- Two KELOX KWX PPSU press fitting types are applicable, MM and MC;
- The jointing of the KELOX KWX PPSU press fittings is made by special crimping tools, with press contour:
  - MM fitting: "TH, H and U";
  - MC fitting: "U".

### Marking

The products shall be marked with the KOMO® mark.

### Pipes

The minimum required marking on the pipes shall be:

- KOMO (or KOMO® word mark) + class 5/ 10 bar;
- material identification: PE-RT type 2;
- the build up of the pipe; PE-RT/Al/PE-RT;
- certificate number of accompanying technical approval-with-product certificate of the piping system;
- the manufacturer's name, trade name, system name or logo;
- nominal outside diameter in mm;
- nominal wall thickness of the pipe in mm;
- production code.

The realization of the marks is as follows: clearly, durable and indelible at intervals of not more than 2 meters.

### Fittings

The minimum required marking on the fittings shall be:

- KOMO (if not possible KOMO only on the smallest packaging);
- the manufacturer's name, trade name or logo;
- nominal outside diameter of the corresponding pipe;
- production code.

Location of the marks: on every fitting.

The realization of the marks is as follows: clearly, durable and indelible.

The minimum required marking on the smallest packaging unit of the fitting shall be:

- KOMO (or KOMO® word mark);
- certificate number of the accompanying technical approval-with-product certificate of the piping system, according the marking of the belonging pipe;
- the manufacturer's name, trade name, system name or logo;
- material identification if the fitting body is made of plastics;
- nominal outside diameter and nominal wall thickness of the corresponding pipe in mm.

Location of the marks: on every package.

The realization of the marks is as follows: clearly, durable and indelible on every packaging.



## KE-KELIT KELOX Multilayer Piping System

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### Logistics

Production and assembly of the system is laid down in the annex of the certification agreement.

### PROCESSING

The supplier shall provide installation instructions, approved by Kiwa. A reference to these instructions shall be made at or near the packaging. The instructions are published in the Dutch language and contains at least specific information with regard to storage, transport, processing temperature and construction of the joints.

So-called “combination boilers” are often applied in individual house heating systems. In such boilers, no double separation between drinking water and heating medium exists. A leak in the single separation may result in the heating medium coming into contact with drinking water. Because of this it is important that in case additives are added to the heating medium a Kiwa product certificate for these additives has been issued.

The heat emission to the floor is dependent on the thickness of the finishing coat and the mutual distance between the pipes. The preconditions have to be clearly described in the instructions.

### PERFORMANCES

1. The system is oxygen tight.
2. All joints are leak tight and possess sufficient clamp force to resist external influences.

### PERFORMANCES OF THE PRODUCTS

The medium pipes and fittings are designed for heating installations: radiator connections and floor heating systems with a lifetime of 50 years at an operating temperature profile according to class 5 of NEN-ISO 10508 and an allowable working pressure of maximum 10 bar.

### TIPS FOR THE USER

Check on delivery of the products listed under the “technical specification” whether:

- The product(s) and material(s) ordered are delivered in accordance with the agreement you made.
- The brand and the method of marking is correct
- No defects or damage is visible (for example, resulting from the transportation).

If on the basis of the foregoing you decide to proceed to rejection, please contact

- KE KELIT GmbH

And if necessary,

- Kiwa Nederland B.V.

Carry out the storage, transport and processing in accordance with the provisions included in this technical-approval-with-product certificate and/or documents of the certificate holder.