

## Product certificate K91704/03

Issued 2022-10-01

Replaces K91704/02

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### Adhesives for joints in thermoplastic piping systems for the transport of drinking water

#### STATEMENT BY KIWA

With this product certificate, issued in accordance with the Kiwa Regulations for Certification, Kiwa declares that legitimate confidence exists that the products supplied by

#### **Dyka B.V.**

as specified in this product certificate and marked with the Kiwa®-mark in the manner as indicated in this product certificate may, on delivery, be relied upon to comply with Kiwa evaluation guideline BRL-K525 "Adhesives for joints in thermoplastic piping systems for the transport of drinking water" dated 01-02-2012 inclusive amendment sheet dated 07-03-2019.

Ron Scheepers  
Kiwa

*Publication of this certificate is allowed.*

*Advice: consult [www.kiwa.nl](http://www.kiwa.nl) in order to ensure that this certificate is still valid.*

**Kiwa Nederland B.V.**  
Sir Winston Churchillaan 273  
Postbus 70  
2280 AB RIJSWIJK  
The Netherlands  
Tel. +31 88 998 44 00  
Fax +31 88 998 44 20  
NL.Kiwa.info@Kiwa.com  
[www.kiwa.nl](http://www.kiwa.nl)

**Company**  
Dyka B.V.  
Produktieweg 7  
8331 LJ STEENWIJK  
Tel. +31 (0) 521-534911  
Fax +31 (0) 521-534371  
info@dyka.nl  
[www.dyka.nl](http://www.dyka.nl)



Certification process  
consists of initial and  
regular assessment of:

- quality system
- product

## Adhesives for joints in thermoplastic piping systems for the transport of drinking water

### PRODUCT SPECIFICATION

The products as specified in the table below fulfil the requirements of BRL-K525.

BRL-K525 completely covers the requirements of NEN-EN 14814, "Adhesives for thermoplastic piping systems for fluids under pressure".

Adhesives	Pressure class [PN]	Shelf Life (in months)
• Dyka PVC lijm voor drukleidingen	16	18

### Fitness for contact with drinking water

This product is approved on the basis of the requirements for hygienic aspects set in the "Regeling materialen en chemicaliën drink- en warm tapwatervoorziening" ("Materials and chemicals in the supply of drinking water and warm tap water Regulation" dated 01-07-2017; published in the Government Gazette).


These hygienic aspects are based on two main criteria. The product shall permanently comply with:

- The product recipe approved during the assessment procedure. This recipe is not to be changed without prior approval by Kiwa according to the Kiwa approval procedure for the hygienic aspects;
- Specific product requirements for the hygienic aspects.

The recipe and specific product requirements are laid down in the for confidentiality reasons undisclosed 'appendix hygienic aspects' to this certificate.

### MARKING

The following marks and indications must be provided on each product and product packaging in a clear, legible and indelible way:

- Kiwa (of Kiwa®-word mark) and additionally the Kiwa watermark ;
- BRL-K525;
- Manufacturer's or suppliers name and trade mark or identification mark of the adhesive;
- Application area: thermoplastic piping systems for the transport of drinking water;
- Type of plastics piping system for which the adhesive is suitable (e.g. PVC-U, PVC-C, ABS or SAN+ABS);
- Batch number;
- Date of manufacturing of "use before date", and a statement to the effect that the adhesive has a shelf life of minimum 12 months when stored in unopened containers in accordance with the manufacturer's instructions;
- Any safety precautions and instructions relating to use and storage.

The label must be in the language of the country in which the product is sold.

### APPLICATION AND USE

Adhesives with accompanying cleaners used for joining the components of PVC-U thermoplastic piping systems for the transport of drinking water.

### RECOMMENDATIONS FOR CUSTOMERS

Check at the time of delivery whether:

- the supplier has delivered in accordance with the agreement;
- the mark and the marking method are correct;
- the products show no visible defects as a result of transport etc.

If you should reject a product on the basis of the above, please contact:

- Dyka B.V.
- and, if necessary,
- Kiwa Nederland B.V.

Consult the supplier's processing guidelines for the proper storage and transport methods.