



Best practices for module
procurement

kiwa

Module Procurement Best Practices

Qualify the product

- Require PQP testing with defined acceptance thresholds

Set contractual requirements

- Specify BOMs that achieve acceptable PQP test results
- Define all product specifications and quality control measures

Audit the factory

- Require pre-production factory audits with corrective actions
- Conduct supply chain traceability and production readiness assessments

Verify production quality

- Conduct production oversight to ensure BOM and quality control compliance
- Require random pre-shipment inspection for batch acceptance
- Complete batch testing to mitigate accelerated degradation risks

Validate quality onsite

- Conduct post-shipment inspections to identify shipping damage
- Diagnose underperformance and field failures as they arise



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